

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.02.10	Job No.: 00056	ADR Yes/No: N	ADR Date: <i>MD</i>	ECN #: 1127
Product No.: D350-749		Created By: <i>PH</i>	Approved By: <i>MD</i>	
Product Name: LANDING GEAR KITS		Checked By: <i>VC</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	X	LL	<i>LL 08-02-12</i>
Production Engineering Coord	X	EC/DD	<i>EC/DD 08/02/12</i>
Director Quality Assurance			
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support	X	DStow	<i>DStow 08-02-12</i>
Marketing	X	SW	<i>SW 08-06-02</i>

Reason for Change:
Add D350-749-015 kit for standard to high gear conversion

Documents Affected:
RELEASE: D350-749 REV B

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	PH		08.02.12 <i>PH</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		08.02.12 <i>PH</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.02.12 <i>PH</i>
4	Update Grey Project Binder	N			
5	Move Electronic Files	Y	KJ		08.02.12 <i>PH</i>
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Create/Update Change Record Form	Y	KJ	AS REQUIRED D350-749-015 CHG 001	08.02.12 <i>PH</i>
9	Create/Update PPP's	Y	KJ	AS REQUIRED	08.02.12 <i>PH</i>
10	Update Controlled PDF Files	Y	KJ	AS REQUIRED	08.02.12 <i>PH</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	Y	KJ	AS REQUIRED	08.02.12 <i>PH</i>
15	Update Access (ARC) Database	Y	KJ	D350-749-015	08.02.12 <i>PH</i>
16	Update/Verify ARC	Y	KJ	"No DART ARC/c of c record."	08.02.12 <i>PH</i>
17	Update Paperwork Kits in Production	N			
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC/DD	AS REQUIRED *	See ATTACHED
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	N			
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:

- NO ARC BECAUSE INDIVIDUAL EUROCOPTER PARTS WILL HAVE AIRWORTHINESS TAGS

*ESTIMATE SHOULD MENTION THAT ORIGINAL ARC & TAGS SHOULD BE PART OF -015 KIT
Eurocopter

REFERENCE ONLY

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D350-749-011	LANDING GEAR KIT HIGH, AERAZUR / APICAL CYLINDRICAL FLOAT COMPATIBLE
	X		D350-749-013	LANDING GEAR KIT HIGH, AIRCRUISER / APICAL TRI-BAG FLOAT COMPATIBLE
		X	D350-749-015*	STANDARD TO HIGH GEAR CONVERSION KIT
1	1		D350-748-101	CROSSTUBE INSTALLATION, AS 350/355 HIGH FWD
1	1		D350-748-201	CROSSTUBE INSTALLATION, AS 350/355 HIGH AFT
1			D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
1			D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
	1		D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRAISER/APICAL TRI-BAG FLOAT COMPATIBLE
	1		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRAISER/APICAL TRI-BAG FLOAT COMPATIBLE
		4	350A41-1088-20	STRIP, CHAFING, UPPER
		2	350A41-1090-20	STRIP, CHAFING, LOWER, FRONT
		2	350A41-1089-20	STRIP, CHAFING, LOWER, REAR
		4	350A41-1092-22	HALF, CLAMP
		2	22201TK080018X	SCREW
		2	23112TK080X	WASHER
		2	ASN52320BH120N	NUT
		2	22201TK060070X	SCREW

CUSTOMERS REQUESTING THE ARMOR SHIELD OPTION ON CROSSTUBES SHOULD ORDER THE ABOVE CROSSTUBE/LANDING GEAR KITS WITH AN "A" EXTENSION.

I.E. D350-748-101 CROSSTUBE WITH ARMOR SHIELD = D350-748-101A
D350-749-011 LANDING GEAR WITH ARMOR SHIELD = D350-749-011A

*ADDITIONAL PARTS ARE REQUIRED WHEN SWITCHING FROM STANDARD TO HIGH GEAR ON AS350/355 AIRCRAFT. CUSTOMERS WHO ARE SWITCHING FROM STANDARD TO HIGH GEAR CAN PROCURE THE D350-749-015 CONVERSION KIT.

NOTE: D350-749-015 NOT ELIGIBLE FOR DART ARC

NEW COMBO #
NO PART ARC/C of C
REQD
- 015
ACCESS

B	ADD D350-749-015 KIT FOR STANDARD TO HIGH GEAR CONVERSION	PH	08.02.08
A	NEW ISSUE	CP	06.09.07
REV.	DESCRIPTION	BY	DATE
DESIGN	qp	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JK	DRAWING NO.	REV. B
MFG. APPR.	N/A	D350-749	SHEET 1 OF 1
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	LANDING GEAR KITS	NTS
DATE	08.02.08	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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